



“THE MAKING OF A MAN”

2021 **FATHER & SON**
EXPEDITION
JULY 9TH- 16TH

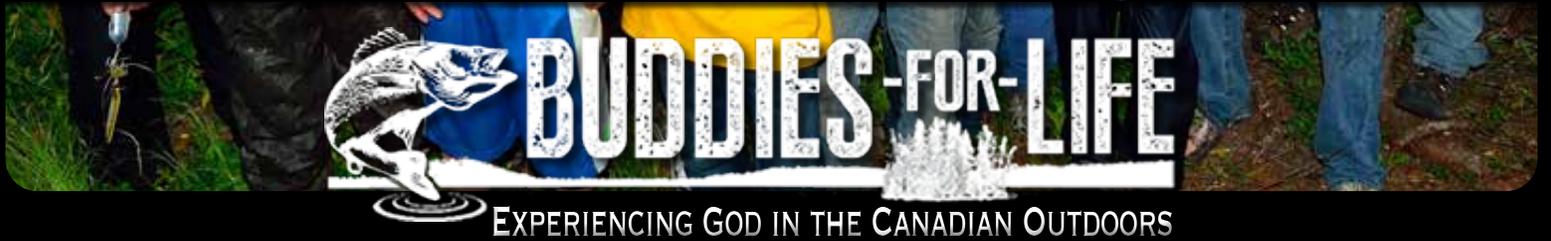
Boys, We're Headed to BFL Island!

Journey with Us to the Most Beautiful Place on the Planet





Where Those Who Make the Journey Become...



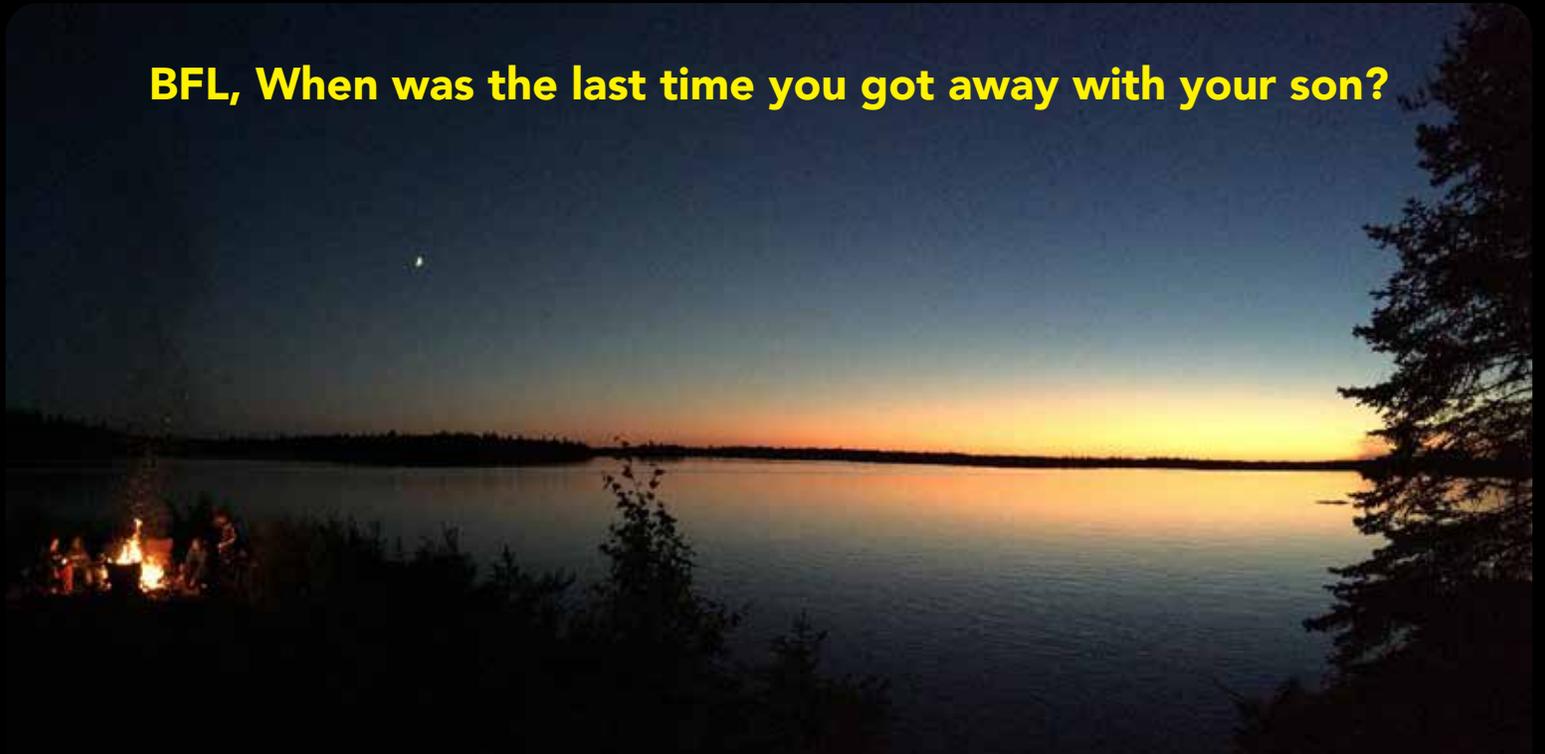


IN MY TRAVELS around the world I have found no greater place to experience the serenity of real life with real people and the reality of God's presence than 1,000 miles north of Kansas City in the remote backwaters, north woods and secluded islands of Canada.

I want to personally invite you to join me and my boys for an outdoor experience that will refresh your soul and strengthen the bond with your son forever! Thank you for taking the time to consider investing one week of your life with us on this year's

expedition into the land of seven shades of green, a place so pristine, so wild, so remote that you forget your life back in America. This year's Buddies For Life adventure is one that you and your son will remember for a lifetime. **GUARANTEED!**

BFL, When was the last time you got away with your son?



Pristine



Serenity



IT IS MY DESIRE to take you and your son out of the rush and stress of life, away from the computers, TV's and cell phones of today's America and into an ecosystem of total mental and emotional detox that I call...

"The Stress-Free Zone."



We go deep into a world where fathers and sons connect in the serenity of God's great outdoors. Bonds are built and lifelong friendships are forged through the memories of exploration, fabulous fishing and reminiscing around the campfire.

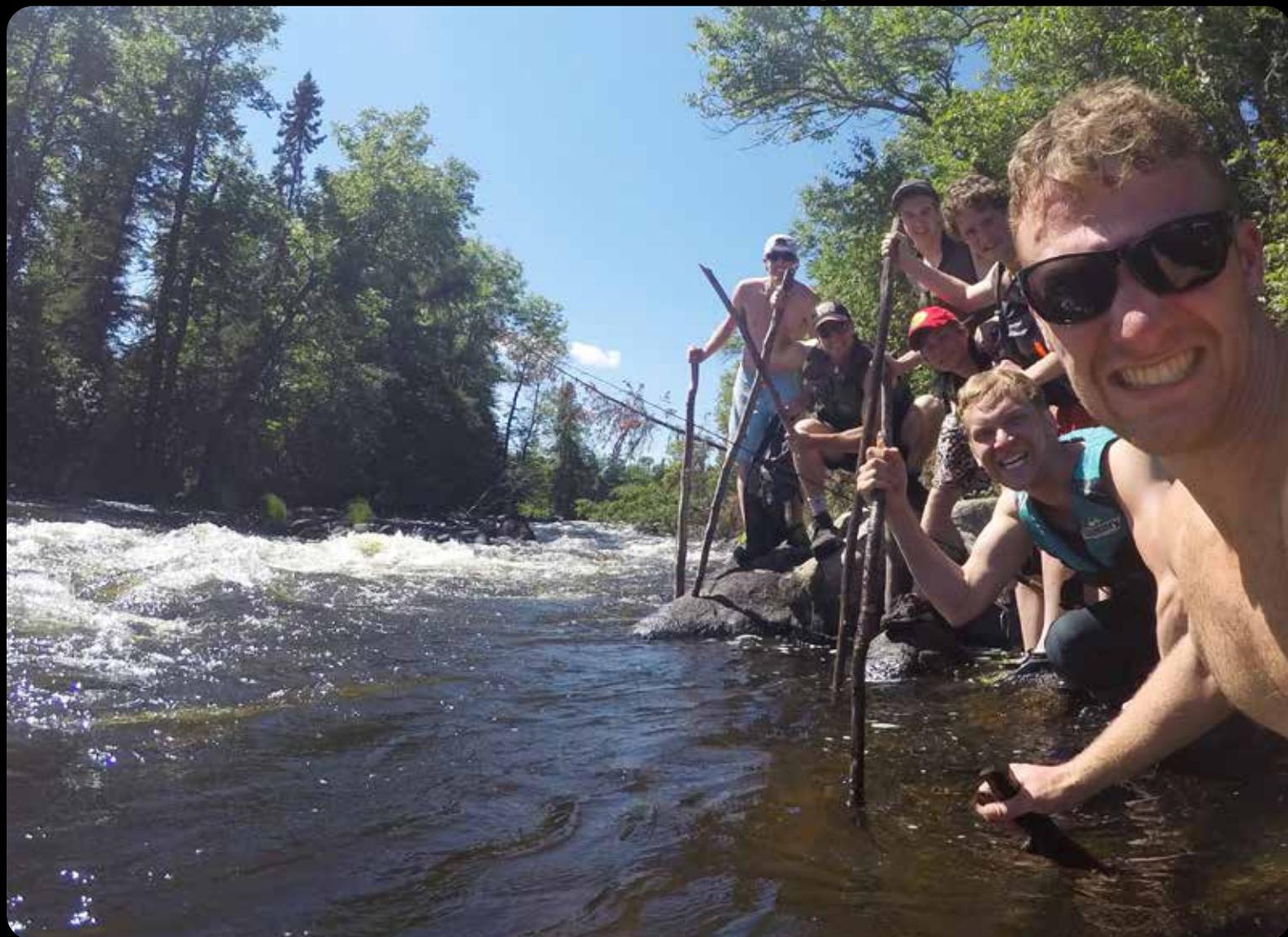


Why not consider escaping with your son into a world of clean air, breathtaking sunsets, shooting stars and Northern Lights? A world where you share BFL Island with the loons, moose, bears, eagles and your...

Buddies for Life.



What Makes a Buddy For Life?



SAVE!!!

A Rewarding Journey on a Remote Island
Catching Fish + Enjoying Peaceful Sunsets + Rapids
Sitting around the Campfire + Observing Wildlife
Cliff Jumping + Waterfalls + Exhilarating Experiences
Teamwork + Overcoming Adversity + Working Hard
In The "Stress-Free Zone" + Living, Laughing, Loving, Learning
Swimming + H2O Skiing + Exploring, Cooking, Eating, Camping
Northern Lights+ Experiencing God in the Canadian Outdoors



Creating Lifelong Memories = A Buddy For Life

Why an Expedition to BFL Island?



TYPICAL VACATION or **BFL EXPEDITION**

Loud	Quiet
Public	Private
Indoor	Outside
Crowded	Secluded
In the City	Wilderness
On the Grid	Off the Grid
Recreational	Relationships
On the Streets	On the water
Short Term Gains	Long Term Gains
Barely See the Stars	See Millions of Stars
Come Back Stressed	Come Back Refreshed

Boys, This is Why You Come to BFL Island!

A Father's Perspective - Patrick Kucera



PK, Josh, James, Jeremy & Joey (from left to right)

A Father's PERSPECTIVE by Patrick Kucera

As a young father, I decided that I wanted my boys to look back on their childhood and believe I was the greatest dad in the world. For that to be true in their minds, I need to connect with them on a deeper level. We need to experience moments together that they will remember forever.

I have learned that life long memories don't just happen. I must invest my time and treasure. I choose to be an intentional father by creating memories with my 4 sons...

Joey, James, Jeremy & Josh.

On our annual journey I invest in creating lifelong memorable moments as father and son. We laugh so hard we almost cry and generate memories with God in His creation when we actually do.

I found the perfect place for us to connect on a remote island in the Canadian wilderness that we inhabit for a week. In a boat or on the water, we explore the rapids and waterfalls during the day and sit around the campfire and share stories by night. It is there where we bond as fathers and sons, creating moments and memories that will last our lifetimes.

Now I want to lead you and your boy to BFL Island where the two of you will connect with God, my sons and I and other men on a deeper and more intimate level and become our...

Buddies for Life.



A Son's Perspective - Joey Kucera



A Son's PERSPECTIVE by Joey Kucera

I remember, as a boy, packing up and leaving home with Dad for the first time. When the two of us were on the water, the world looked so big. The islands looked like mighty continents, the inlets looked like ocean straights and the Pike came out of the water like sea monsters.

Dad threw me into the action at an early age. This is how Dad made me into a man. I am grateful and proud that he was my hero in the boat. I asked him how to do everything! Everything! How things have changed. Now I'm the one trying to teach him, because he taught me too well!

I'll never forget the big picture of what Dad does every year by taking James, Jeremy, Josh and me to the raw Canadian outdoors. Words cannot express what I've learned from the other fathers setting great examples of what it means to be a man.

If fathers want their sons to believe in them, fathers need to believe that their sons want to joke, laugh and adventure with them more than anyone.

Who will make a boy come alive if not his father? What does a son profit if he only gains care, prudence, and discipline from his

father but fails to experience adventures full of laughter and memories with his dad? The boys that talk about their fathers usually tell stories about them.

How could I have known that my childhood would expire? Fathers don't have all of life to make an impact on their sons. Pictures are proof of good times and stories are everything to boys. But you can't buy stories—you create them.

There are simply some things you can't do in the city or throughout America...

Boys, that's why you come to Canada!
- Joey Kucera



Who Leads You on this Journey?



Guided by Patrick "PK" and Joey Kucera

EXPERIENCED LEADERSHIP

For 20 years, It has been a summer tradition of mine to learn the lessons of the Canadian outdoors including the ways of the land, lakes, boats, food, fires and fishing in preparation to lead you on this year's expedition.

My boys and I, combined, have led sixty-five pilgrimages into the sacred wilderness north of the border.

For two decades we have learned how to thrive on the island and succeed on the water. Seeking perfection, we debrief after every journey with every BFL. New innovations, efficiency and effectiveness spring forth from every expedition. No trip is the same. Every year we experience new challenges requiring better answers and innovative solutions.

SPECIAL BFL RECOGNITION

MANY KUDOS to BFL veterans and fathers like Chris Pulley, Ted Smith and Mike Cowden who help

anchor our expeditions. Their experience of over 40 combined journeys between them and their

Why do we work so hard?

It is our goal for you to experience God in the woods and on the water as fathers and sons.

We hope that our organization, efficiency and excellence not only honors the God of order but we pray He inspires you in His sanctuary of the great outdoors.

sons is invaluable to making your BFL trip successful every year! Thank You Buddies For Life!

TEAMWORK - Together Everyone Accomplishes More



What do we do for you?



Guided by Patrick "PK" and Joey Kucera

A PROVEN SYSTEM

MY SONS AND I work diligently all year long, spending countless hours of planning and preparation for you to reach your ultimate destination with us on...

BFL Island



YOU Just Pack a **SUITCASE...** **WE** Organize & Outfit **EVERYTHING** Else:

**Reservations • Administration • Transportation • Gas • Lodging • Taxes • Licenses • Permits
Camping Gear • Meals • Drinks • Full Service Grill • Tools • Huge Tents • Oversized Cots
Boats • Motors • Nets • Stringers • Rods • Reels • Line • Lures • Tackle • Bait • Getting You On Fish!**



What Do We Catch?

World-Class Walleye



EVERY MORNING after breakfast we all head out on the water in search of catching our limit of great-tasting walleye. The joy of finding them together and watching everyone pull up our shore lunch is truly bonding... and a little competition is always great for fireside chats.



Trophy Northern Pike



THERE IS SOMETHING absolutely exhilarating about catching trophy pike.



The rush of big fish attacking your lure, jerking your arms, netting a monster into the boat for photos is a



moment that will last a lifetime for all who are in the boat. It never gets old!

Enormous Smallmouth Bass



POUND FOR POUND, smallmouth bass put up the biggest fight. They are tenacious fighters that explode out of the water to set themselves free. Whether on the lake, in the rapids or near the waterfalls, when you hook a "smally", you know you are in for a **BIG FIGHT!**



World-Class Walleye



Trophy Northern Pike



Enormous Smallmouth Bass



What Do We Do...



When We Are Not Fishing?



What Do We Eat?



Breakfast

- Bacon · Eggs
- Hot Coffee · Sausage
- Raspberry Pancakes
- Cold Milk & Cereal
- Biscuits & Gravy



Shore Lunch

- Fresh Walleye
Prepared Using Five
Different Recipes
- Skillet-Cooked
Potatoes & Onions
Vegetables
- Homemade
Banana Bread
Pumpkin Bread



Dinner

- Burgers · Brats
- Steaks & Sweet Corn
- Chicken & Rice
- Pork Chops · Pasta
- Spaghetti · Potatoes
- Sautéed Veggies
- S'mores



WE EAT WELL!

Where Do We Sleep?



YOU WILL SLEEP in comfort on oversized cots in large, spacious tents nestled in the shelter of the tall evergreens. You will fall asleep to the night

sounds of the wind blowing through the trees, the rhythmic sound of the waves slapping against the shoreline and the heavenly sound of the loons.

All You Need To Bring Is Your Sleeping Bag and Your Pillow.



Check out those Huge **OVERSIZED COTS!**



Some BFL's Choose **Hammocks.**

Merging Streams



THE BEST fishing is where two streams merge. The best father and son relationships make and create ways to merge the streams of their lives together. Most fathers, including me, find it difficult to merge the two because a myriad of distractions are challenging our ability to connect with our boys... man to man. That is the essence of...

"The Making of a Man."



“THE MAKING OF A MAN”

2021 FATHER & SON EXPEDITION



IF YOU want to win the war in this world that rages against their souls, follow me and my boys on this year's expedition to BFL Island. I take my boys far away to the most conducive environment I have found to merge the stream of my life with theirs and grow together with other fathers and sons in the never-ending process of...

"The Making of a Man."





Where Boys Become Men...





and Men Become Boys.



“THE MAKING OF A MAN”

2021 FATHER & SON
EXPEDITION

JULY 9TH - 16TH

**You are Invited
to Join us on BFL Island!**



Note: This is an actual picture. Not Photoshopped in any way.

When Are We Going?



We Load Up



We Leave KC



Back in KC



Where Are We Going?



What Do I Bring?



**You Just Pack a Suitcase and Sleeping Bag.
We Organize and Outfit Everything Else!**



Northern-Bound Packing List

- * Carry-on Bag for First Night
- * Life Jacket
- * Snacks for Self and Others
- * Travel Money
- * Personal Hygiene Items
- * Quality Sunglasses
- * Sun Screen/Lotion
- * Hat/Cap * Lip Balm
- * 4 Long Sleeve Shirts
- * 4 T-Shirts
- * 4 Pairs of Jeans
- * 4 Pairs of Shorts
- * 3 Sweatshirts
- * Swimming Trunks
- * Dry Camp Shoes
- * Wet Boat Shoes
- * Two-Piece Rain Suit
- * Towels/Wash Cloth
- * Sleeping Bag
- * Pillow
- * Earplugs
- * Bug Spray
- * Soccer Chair (in a bag)
- * Memories (camera)

Study the pictures in this brochure to know how to dress, pack and be prepared.

What Do We Do For You?



10 Services That We Do For You... That you Don't Have To Do!



1) ADMINISTRATION -

Complete planning, preparation and training for your BFL Expedition

2) TRANSPORTATION -

KC to Canada & Back,
Van Rental & U-HAULS,
Gas 2,000-Mile Round-Trip

3) MEALS & DRINKS -

Breakfast, Lunch, Dinner and
Community Snacks

4) LODGING -

Cabins, Large Tents
and Oversized Cots

5) CAMPING -

Camping Permits, Tools
and Cooking Equipment

6) FISHING GEAR -

All Licenses, Rods, Reels,
Line, Lures, Tackle,
Nets, Stringers, Fish Fillet

7) BAIT -

Minnows, Leeches and Lures

8) BOATS -

Boats and Motors and Gas/Oil

9) WORLD-CLASS FISHING -

Walleye, Northern and Smallies

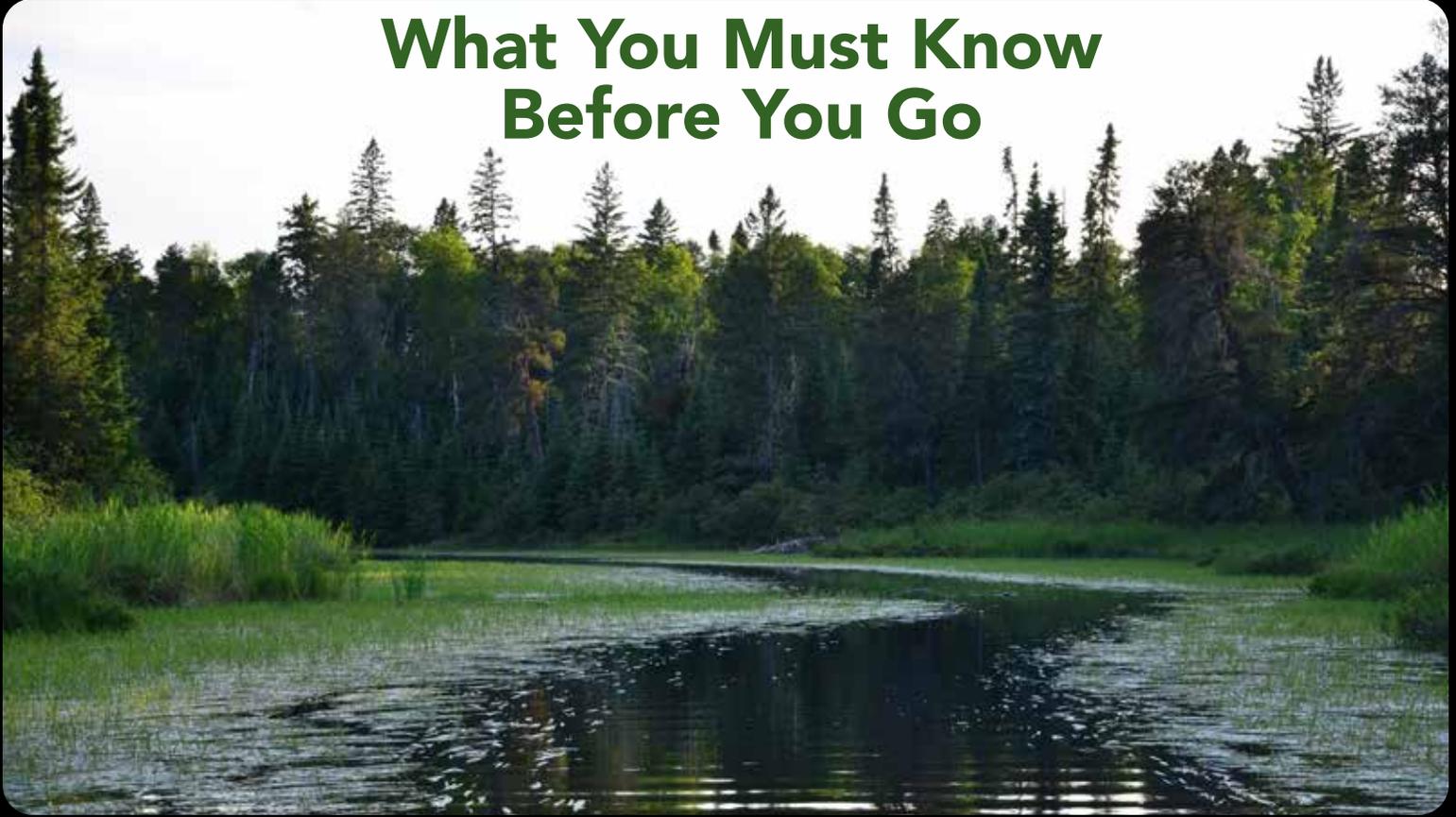
10) POST TRIP -

BFL/BBQ Reunions,
Memories, Pictures, Videos etc.

A One-Time Service Fee of \$1,500 Per Person to BFL Covers All of the Above.

(Specialized Pricing May Apply and Financing is Available)

What You Must Know Before You Go



1) RAIN GEAR -

You will want to have a two-piece rain suit that is light enough to fish in. Removable and yet durable enough to handle a walk through the woods.

2) SHOES -

Taking care of your feet is extremely important. In the boat and walking to the boat, your feet will get wet. I suggest a pair of tennis shoes that can get wet and grubby. You **MUST** have dry shoes to change into at camp. It is of utmost importance you have good footing for hiking through trails and streams.

3) PROTECTION -

Be sure to protect your skin, lips, and eyes from the sun and the wind.

4) LIFE JACKETS -

Life jackets are mandatory by law. You need one for fishing, boating and swimming. You want the lightest, most unobtrusive one you can find for fishing. You can look at what I'm wearing in the brochure as an example.

5) OUTDOOR CHAIRS -

Soccer chairs are really nice around the fire. I suggest you bring one with you.

6) BEDDING -

Sleeping bags and pillows are required. Please clearly mark them and wrap them in a heavy garbage bag for packing and travel. In past years we have also had people sleep in their hammocks.

7) PICTURES/VIDEO -

REMEMBER, MEDIA MEANS MEMORIES! Cameras are optional. However, what we take home at the end of the week are memories... if it's not captured by picture or video the memory could be lost. Please be intentional about taking pictures and video of others. At the end of life, all we have are memories. Please catch these moments on film for every BFL's benefit.

8) EXERCISE -

Stretch, walking and working out to be in shape for this expedition. I promise you, it will pay off!

9) WEATHER -

Weather can vary from one extreme to another. Be prepared for hot or cold, wet or dry and everything in between.

10) READ & REVIEW -

Study this brochure to know how to dress, pack and be prepared.

PROPER PREPARATION PREVENTS POOR PERFORMANCE!

What You Must Know Before We Load on Thurs, July 8th



1) WHEN -

We need all of your luggage at Patrick's house **BEFORE... Thursday, July 8th**

2) BEGIN -

Your mindset must be that the trip actually **begins Thursday, July 8th** when we begin loading up.

3) MANDATORY -

Thursday is mandatory. Everyone must be participating in the packing and loading process.

4) TEAMWORK -

Thursday is an all day event where we begin working and bonding as a team as we pack bedding, food on dry ice, fishing gear, luggage and cooking and camping equipment into the U-Haul.

5) LOCKED UP -

Your suitcases and gear will be packed and locked up in the U-Haul. We will **NOT** open the U-Haul until we arrive at the lake and unload.

6) PACKED AWAY -

All luggage is packed at the front of the U-Haul and will be completely inaccessible until we unload Saturday morning.

7) CARRY-ON -

You **MUST** bring a small carry-on travel bag for the ride to and from Canada. If you want you can leave your carry-on in the van Thursday night so that it is already there Friday morning.

8) ESSENTIALS -

Make sure to remember essentials such as a toothbrush, deodorant and a change of underwear. Bring some snacks for the road.

9) READY TO GO -

ALL of **THIS** will allow **ALL** of **US** to pull out with no sweat, no stress and no last minute delays when we leave KC at the crack of dawn on Friday morning, July 13th.

10) T-SHIRTS -

Friday morning we will hand your Buddies For Life T-shirt for the road.

PROPER PREPARATION PREVENTS POOR PERFORMANCE!

Travel Tips

Friday, July 9th



1) PERSONAL HYGIENE -

Please take a morning shower and appropriate measures as we will all be in close proximity to one another during our travel. Thank you in advance.

2) TRAVEL BAG -

Please take only a small travel bag for the trip as space will be extremely limited

3) TRAVEL SNACKS -

Bring your own travel snacks for in between meals on the road

4) PILLOW -

Bring a pillow for sleeping in the van and cabin/tents

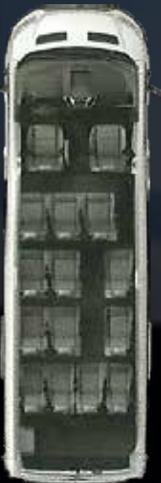
5) EAT -

Be careful what you eat the day before we embark on our trip to Canada

6) REST -

Make sure to get everything done ahead of time to allow you to get to bed early

**Stand Up &
Stretch Your Legs
in this 15-Passenger
Extended Roof Van !**



Things to Know About Crossing the Border

1) BEST RESULTS -

This is a very serious moment in our trip. I am speaking from personal experience. For best results we will follow the steps listed below.

2) PROTOCOL -

If processes and procedures are not followed properly, we can be delayed at the border for hours.

3) PASSPORT -

Passports and photo ID in my hands ASAP!

4) NOTIFY -

We will email and call the border patrol ahead of time, giving them all the appropriate information for our Buddies For Life.

5) PAPERWORK -

When we arrive at the border, all of our information will be arranged prior to arrival. This will be arranged following border protocol. This not only saves time but reduces the possibility of thorough examination of our U-Haul.

6) CELL PHONES -

Once we cross the border, we will have limited or no cell phone reception. Use of cell phones until we are back in the states is discouraged. We advise setting them to Airplane Mode.

7) ELECTRONICS -

Once in Canada, the use of all electronic devices is discouraged. This is a time to connect with each other and God. Silence is golden in the land of seven shades of green.

8) QUIET -

What not to bring to BFL Island... iPods, laptops, video games. Again, silence is **GOLDEN**.

9) BRING -

What to bring to BFL Island... An adventurous attitude and a love for your Buddies For Life.

10) EXPECTATION -

Experience God in the Canadian Outdoors.

Friday Night, July 9th

After we cross the border,
we will drive 150 miles to Ignace, Ontario in Canada.



Rest Assured!

We spend Friday night in cabins
that have soft beds, hot running water and showers.



Boys, It's Time for Bed!

Saturday Morning, July 10th

Following a great night of sleep, we will eat a BIG, HOT buffet breakfast at the cabin; before heading off to the lake, unloading

the U-hauls, loading up the boats, crossing the water to the campsite and setting up BFL Island.



After Breakfast

We will head into town to make a final stop for fuel in Ignace. There we will pick up our fishing licenses, outdoor and camping permits that we have prearranged to be done.

We will pick up 50 dozen minnows which we will use for bait to catch our walleye for a tasty shore lunch. Finally, after a long journey, it's time to head into the wild!



Boys, We're Headed to the Island!

Saturday Morning · Set-Up BFL Island



1) Unload the U-Hauls



2) Load Up the Boats



3) Drive to BFL Island



4) Unload the Boats



5) Set Up Full Service Kitchen



6) Set Up the Food Station



7) Set Up Shelter



8) Put up the Tents



9) Cut Firewood



10) Prepare for Fishing



11) Get Boats Ready to Fish



12) Time to Eat!

What Happens Saturday thru Thursday?



Fathers & Sons Become
BUDDIES FOR LIFE



Friends Become
BUDDIES FOR LIFE



Men Become
BUDDIES FOR LIFE



Fabulous Fishing



"The Making of a Man"



Fathers & Sons Bond



Freedom!!!!

Experiencing God in the Canadian Outdoors!



Prayer



Memories to Last a Lifetime!



Mouth-Watering!

Boys, This is Why You Come to Canada!

Heading Home



Thursday, July 15th

After an amazing week on BFL Island we will break camp, pack up, load up and head to the cabins for a luxurious night of relaxation that will include swimming on the beach at Dome Lake, sharing one last dinner together and exaggerating fish stories by a big campfire at night under the stars. Everyone will get a warm shower and a good night sleep in the cabins.

Friday, July 16th

Early in the Morning we will hit the road, reminisce and wish we were back on the Island, and arrive home in KC approximately from 10:00 PM to Midnight.

Please Understand

All times are approximate as it is impossible to predict weather conditions to get off the island and the unforeseen delays due to the challenges of a 1,000 mile journey.



Patrick Kucera "PK", Fisher of Men

AS AN INTERNATIONAL EVANGELIST, and pastor, I have traveled the world fishing for "men." As a professional fishing guide, I have caught thousands of fish and guided others to catch thousands more.

The exhilaration of netting monster northern pike, enormous smallmouth bass and great-tasting walleye for shore lunch is an experience that burns into the memories of those in the boat. It never gets old to snap a photo with a proud fisherman and see a smile I've never seen on their face before.

I pray that you and your son make it in my boat this year so I can net your trophy. This is why I journey every year with my Buddies For Life to BFL Island.

Leading our boats through the most gorgeous shorelines in an ecosystem teeming with fish and wildlife, I often think of the words of Christ to Peter on the shore of the Sea of Galilee, to be a "Fisher of Men." I have traveled all over the world "fishing for men" but right now...

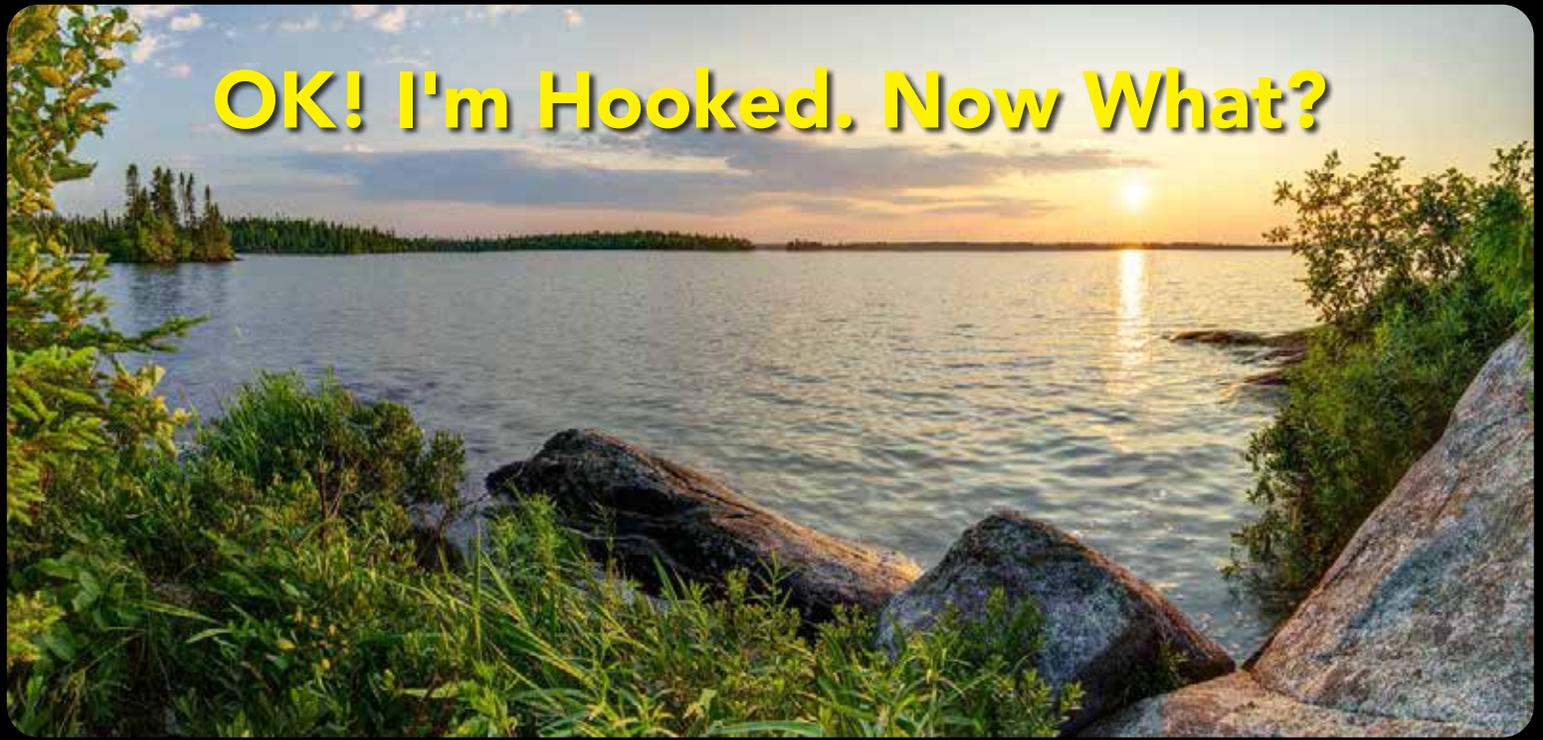
I am Trying to Catch You!

I am praying that you will travel with me and my sons to another world where you will not only fish with men but "fish for men..."

young men, like your son.

C'mon On, Lets Go!

OK! I'm Hooked. Now What?



BEFORE YOU KNOW IT, you will be packing and heading 1,000 miles north of KC for the Canadian outdoors. You will be heading out into the Canadian woods and waters in search of great-tasting walleye, trophy northern pike and a deeper and more meaningful relationship with God and other Buddies For Life.



BEFORE YOUR SENSES CAN BE ON FULL ALERT IN CANADA.
THEY MUST BE ON FULL ALERT IN AMERICA.



BFL Bookings/Reservations

1



Call PK ASAP! Book your expedition to BFL Island!

2



PASSPORTS from every person crossing the border

3



Photocopy of a PHOTO ID or DRIVER'S LICENSE

4



PAYMENT to Frontline Ministries (\$1,500 per person)
BFL is a trademark ministry of Frontline Ministries.
(Specialized Pricing May Apply and Financing is Available)

5



Medical Release

6



Hand written and notarized Spouse
Consent Letter (for minors only)

7



READ and RESPOND to all emails

8



Fathers & sons spend time preparing TOGETHER

9



Remember "Thank You" and "I'm Sorry" are a
great place to begin this adventure together

10



PRAY for weather, safety, fishing, health and
relationships with God and Buddies For Life.



BOOK YOUR TRIP TO

BFL Island
Experiencing God in the Canadian Outdoors
NOW!!!

**Are You Hooked Yet?
Questions or Booking
Call PK (913) 335-4108**

pkfishing.org

Learn more about PK Business and Ministry at
meetpk.com

Customized Expeditions

**Men · Father/Son · Women
Families · Friends · Co-Workers
Church Groups · Pastoral Retreats
Corporate Team Building
Sales-Force Training**

(Specialized Pricing May Apply, Financing Available)

2021 - 2022 EXPEDITIONS

Call PK NOW! (913) 335 • 4108



Father / Son



Men's



Families



Church Groups



Corporate Groups



the
End

THE BEGINNING

In the summer of 1997 I was introduced to the beauty of the Canadian outdoors when my brother asked me to join him on a fishing trip with his "Buddies for Life."

I'll never forget those first memories and I will be forever grateful that I became a "Buddy for Life".

Thank you, BFL!